



## Material - BS EN 10213 GX15CrMo5

## **Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - BS EN 10213 GX15CrMo5 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Plate, Tubes and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.120 - 0.190		
Silicon	Si %	0.800 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	4.000 - 6.000		
Molybdenum	Mo %	0.450 - 0.650		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.050 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	420 min.
-	-	-	Yield Strength in Mpa	390 min.
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	27 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
GX15CrMo5	ISO	International	Casting	
1.7365	ISO	International	Casting	
SCPH 61	JIS	Japan	Casting	
A 217 Grade C5	ASTM	USA	Casting	
A 217 J42045	ASTM	USA	Casting	
1.7365	BS	British	Casting	
GX 15 CrMo 5	SS	Sweden	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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